



## **STANDARD GUTTER AND PIPE COIL SPECIFICATIONS**

### **ALUMINUM GUTTER COIL**

.027" +/- .0015 X 11.75", 11.875" & 15" +/- .03125  
3105 H-25 Ultimate 23,000 minimum KSI  
Yield 19,000 minimum KSI  
Elongation 3% minimum

.032" +/- .0015 X 11.75", 11.875" & 15" +/- .03125  
3105 H-24 Ultimate 22,000 minimum KSI  
29,000 maximum KSI  
Yield 18,000 minimum KSI  
Elongation 2 % minimum

Paint finish – standard polyester  
7/10 – 8/10 of a mil top coat  
2/10 of a mil back coat

### **ALUMINUM DOWN PIPE COIL**

.019" +/- .0015"  
.024" +/- .0015" on the thickness  
3105 H-24 Ultimate 22,000 minimum KSI  
29,000 minimum KSI  
Yield 18,000 minimum KSI  
Elongation 2% minimum

Paint finish – standard polyester  
7/10 – 8/10 of a mil top coat  
2/10 of a mil back coat

### **ALL METAL SUPPLIED BY DOMESTIC MILLS**